Victor is able to offer a range of deep hole drilling and machining processes to sectors seeking drilling solutions not limited by off-the-shelf raw materials.

The deep hole drills are currently located in a dedicated purpose-built machining facility in Christchurch, New Zealand, alongside other specialised equipment for large scale boring and tube bending.

Contact the Victor team to discuss how we can add value to your business.
The Honge Gundrilling Machine offers the optimal solution for smaller diameters, utilizing traditional gundrilling technology. Providing high pressure cutting oil and 6000 RPM it is also equipped with a Air feed and spindle-driven to ensure high productivity. The workpiece is double chucking with the added support of a self-centering hydraulic device, ready for a maximum of six moveable drill supports of varying on linear guideways. This ensures highly accurate drilling with a high degree of hole straightness. The linear guideways and a moveable drill support also make this machine ideal for extra long workpieces.

With our commitment to safety, we have ensured this machine is fully enclosed and guarded, offering a high degree of operator safety.

• Drilling capacity range: 18mm to 80mm diameter
• Drilling depth: 4000mm
• Hole concentricity: +/- 0.5mm/m

TIBO B80-3000 Deep Hole Drilling Machine

The first of its type to be installed in New Zealand, the TIBO B80-3000 Deep Hole Drilling Machine utilizes the BTA drilling process, driving coolant down through the outer casing of the drill and pushing the chips back up through the drill centre.

A maximum 28 KW spindle drive and 2500 RPM gives the BTA-style drilling system the power it needs to provide close tolerance holes with high quality finishes. A rotating tool and counter-rotating workpiece also enables straightness tolerances of +/- 0.1mm/m.

• BTA drilling capacity: 18mm to 80mm diameter
• Counterboring: up to 100mm diameter
• Minimum drilling depth: 4800mm, or 5480mm end-to-end

Hoge Gundrilling Machine XL-4000

The Honge Gundrilling Machine XL-4000 offers the optimal solution for smaller diameters, utilizing traditional gundrilling technology. Providing high pressure cutting oil and 6000 RPM it is also equipped with a Air feed and spindle-driven to ensure high productivity. The workpiece is double chucking with the added support of a self-centering hydraulic device, ready for a maximum of six moveable drill supports of varying on linear guideways. This ensures highly accurate drilling with a high degree of hole straightness. The linear guideways and a moveable drill support also make this machine ideal for extra long workpieces.

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The Honge Gundrilling Machine offers the optimal solution for smaller diameters, utilising traditional gundrilling technology. Providing high pressure cutting oil and 8000 RPM it is also equipped with precise feed and spindle drives to ensure high productivity.

The machine is double chucking, with the added support of a self-centring hydraulic steady rest and a minimum of six moveable drill supports all running on linear guideways. This ensures high accurate drilling down to a maximum of 6000mm depth, with a high degree of hole straightness. The linear guideways and a moveable drill support also make this machine ideal for extra long workpieces.

With our commitment to safety, we have ensured the machine is fully enclosed and guarded, offering a high degree of operator safety.

Drilling capacity range from 0.6mm diameter to 32.0mm diameter

- Drilling depth: 4000mm
- Hole concentricity +/-0.3mm/m

Hoge Gundrilling Machine XL-4000

With highly trained, specialised staff and the latest machine technology, we are now able to provide accurate drilling up to 80mm diameter capacity, and up to 4000mm depth, in a wide range of materials.

Due to high market demand for modern machining and drilling processes, we are now able to offer deep hole drilling services, as well as application-specific customised drilled solutions. The investment in this machinery allows us to ensure our own processes, we are now able to offer deep hole drilling services, as well as application-specific customised drilled solutions. The investment in this machinery allows us to ensure our own high productivity.

The TIBO B80-3000 Deep Hole Drilling Machine utilises the BTA-style drilling system the power it needs to provide close tolerance holes with high quality finishes.

A maximum 28 KW spindle drive and 2500 RPM gives the BTA-style drilling system the power it needs to provide close tolerance holes with high quality finishes. A rotating tool and counter-rotating workpiece also enables drilling capacities of 4.5-8.9mm/t. BTA drilling capacity range from 0.6mm diameter to 32.0mm diameter

- Drilling depth: 4000mm
- Hose concentricity +/-0.3mm/m

TIBO B80-3000 Deep Hole Drilling Machine

The first of its type to be installed in New Zealand, the TIBO B80-3000 Deep Hole Drilling Machine features 45-degree penetration down the outer casing of the drill and pushing the chips back up through the BTA drilling process, driving coolant down through the outer casing of the drill and pushing the chips back up through the drill shank.

A maximum 28 KW spindle drive and 2500 RPM gives the BTA-style drilling system the power it needs to provide close tolerance holes with high quality finishes. A rotating tool and counter-rotating workpiece also enables drilling capacities of 4.5-8.9mm/t. BTA drilling capacity range from 0.6mm diameter to 32.0mm diameter

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Drilling capacity range from 0.6mm diameter to 32.0mm diameter

- Drilling depth: 4000mm
- Hole concentricity +/-0.3mm/m

Deep Hole Drilling is ideal for

- Through-boring between shafts.
- Weight reduction in drive shafts.
- Large withdrawal.
- Two-stage cylinder production, including honing shafting.
- Clientise range of sectors.

Applications and sectors

Victor is now able to offer precision deep hole drilling to a level of accuracy not available elsewhere in New Zealand.

This enables the Victor team to tailor solutions to fit a large range of applications – from power generators elsewhere in New Zealand.

Deep hole drilling and machining processes also offer significant benefits to applications such as oil and gas exploration equipment, aerospace equipment, engineering and construction.

Hydraulic cylinders

As the only hydraulic cylinder business in Australia with ISO9001 accreditation for quality control, machine design, manufacture and supply of hydraulic cylinders, we believe in setting the benchmark high and then aiming even higher.

Through the establishment of precision deep hole drilling processes, we are now able to provide a much wider spectrum of hydraulic cylinders, otherwise not possible within Australia.

Supported by full in-house analytical capacity and innovative software, this new machining technology enables us to offer much larger scale customised hydraulic cylinder solutions, while ensuring the same high level of service and consistency of quality and supply. Victor is known for.

From one-off customised cylinders to project based designs, or ODM specific application, we can provide input at a level that meets your company's needs - from concept to product release or any part of the process.

Victor Hydraulics has traditionally been known for the design, manufacture and delivery of high quality hydraulic cylinders to the global market. Recently, we expanded our operations to include diverse machining capability.

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High technology deep hole drilling

High pressure cutting oil and 8000 RPM permits the BTA drilling process, driving coolant down through the outer casing of the drill and pushing the chips back up through the BTA style drilling system the power it needs to provide close tolerance holes with high quality finishes.

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HONGE GUNDRILLING MACHINE XL-4000

The Honge Gundrilling Machine offers the optimal solution for smaller diameters, utilising traditional gundrilling technology. Providing high pressure cutting oil and 8000 RPM, it is also equipped with Air feed and spindle-driven to ensure high productivity.

The workpiece is double clamped with the added support of a self-centring hydraulic device, with a maximum 180 mm of 300-base support of machining on inner guideways. This ensures highly accurate diameter up to 40 mm and a high degree of hole straightness. The inner guideways and removable spindle also make this machine ideal for extra-long workpieces.

With our commitment to safety, we have ensured this machine is fully enclosed and guarded, offering a high degree of operator safety.

Drilling capacity range: 0.3 to 32.0 mm diameter

- Drilling depth: 4000 mm
- Hole concentricity: +/- 0.5 mm/m

TIBO B80-3000 Deep Hole Drilling Machine

The first of its type to be installed in New Zealand, the TIBO B80-3000 Deep Hole Drilling Machine utilises the BTA drilling process, drilling coolant down through the outer casing of the drill and pushing the chips back up through the drill centre.

A maximum 28 KW spindle drive and 2500 RPM gives the BTA-style drilling system the power it needs to drive coolant down through the outer casing of the drill and pushing the chips back up through the drill centre.

A rotating tool and counter-rotating workpiece also provide close tolerance holes with high quality finishes. The BTA drilling process enables close tolerance holes with high quality finishes. The BTA drilling process drives coolant down through the outer casing of the drill and pushing the chips back up through the drill centre.

With high-trained, specialised staff and the latest technology, we are now able to provide accurate drilling up to 50 mm diameter capacity, and up to 4000 mm depth, in a wide range of materials.

TIBO B80-3000 Deep Hole Drilling Machine

- Drilling capacity range: 0.3 to 32.0 mm diameter
- Drilling depth: 4000 mm
- Hole concentricity: +/- 0.5 mm/m

Applications and sectors

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Hydraulic cylinders

As the only hydraulic cylinder business in Australia to manufacture ISO9001 accredited products, we are able to offer worldwide sales, with a product range high and then aiming even higher.

Through the establishment of precision deep hole drilling processes, we have now been able to provide a much wider spectrum of hydraulic cylinders, otherwise not possible within Australasia.

Supported by full in-house engineering capacity and innovative software, this new machining technology enables us to offer much larger scale customised hydraulic cylinder solutions, while ensuring the same high level of service, and consistency of quality and supply. Victor is known for.

From each customised design to project-based design, our QM/ISO9001 accredited processes ensure that your hydraulic cylinders are manufactured to the highest quality standards, ensuring a much wider spectrum of hydraulic cylinders, otherwise not possible within Australasia.

High technology deep hole drilling

Victor has traditionally been known for the design, manufacture and delivery of high-quality hydraulic cylinders to the global market. Recently, we have expanded our operations to include diverse machining capability.

Due to high market demand for modern machining and drilling processes, we are now able to offer deep hole drilling services, enabling customised and innovative solutions.

The investment in this machinery allows us to ensure our own products are delivered to the highest standards, and provide accurate and cost-effective services to other companies.

The Honge Gundrilling Machine and TIBO BTA Style Drilling Machine enable precision drilling into a wide range of materials.

- Steel, stainless steel, aluminium and superalloys.
- High pressure cutting oil.
- 4000 mm drilling depth.
- 0.3 mm to 32.0 mm capacity.
- Simple finance packages available.

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- Steel, stainless steel, aluminium and superalloys.
- High pressure cutting oil.
About us

Victor Machining is the latest addition to the Victor Hydraulics operation.

Established over 60 years ago, Victor Hydraulics is the principal manufacturer of hydraulic cylinders in New Zealand, and has now supplied to the New Zealand, Australian and global markets.

To better meet the needs of their customers, the company invested significantly in extending their machining capability, including the establishment of two highly specialised deep hole drills.

This new range of specialist services enables Victor to support a more diverse range of sectors, including aerospace, agriculture, construction, container handling, energy, marine, mining and transportation industries.

The deep hole drills are currently located in a dedicated purpose-built machining facility in Christchurch, New Zealand, alongside other specialist equipment for large scale boring and tube bending.

Contact the Victor team to discuss how we can add value to your business.
MACHINING SERVICES

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EMAIL: INFO@VICTOR.CO.NZ
VICTOR.CO.NZ

Deep Hole Drilling

Innovation | Quality | Delivery

MACHINING SERVICES

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To better meet the needs of their customers, the company invested significantly in expanding their machining capability, including the establishment of two highly specialised deep hole drills.

This new range of specialist services enables Victor to support a more diverse range of sectors, including aerospace, agriculture, construction, container handling, energy, marine, mining and transportation industries.

The deep hole drills are available to a range of industries looking to outsource drilling requirements. With an expert in-house design and engineering team, and the technical ability and technology to deliver customised, innovative solutions, we can also work with you to customise a drilling or machining solution to fit your next project.

Contact the Victor team to discuss how we can add value to your business.